

## Technical Data Sheet

### Moplen HP456H



Polypropylene, Homopolymer

#### Product Description

Moplen HP456H is a polypropylene homopolymer used for extrusion and thermoforming applications. Moplen HP456H is formulated with a low water-carry-over additive package. Typical applications are strapping, sheets, monofilaments and tapes.

This grade is not intended for medical and pharmaceutical applications.

|                   |                                   |
|-------------------|-----------------------------------|
| Application       | Raffia/Tapes/Strapping; Strapping |
| Market            | Textile                           |
| Processing Method | Tapes & Raffia                    |
| Attribute         | Homopolymer                       |

| Typical Properties                                        | Nominal Value | Units             | Test Method   |
|-----------------------------------------------------------|---------------|-------------------|---------------|
| <b>Physical</b>                                           |               |                   |               |
| Melt Flow Rate, (230 °C/2.16 kg)                          | 1.8           | g/10 min          | ISO 1133-1    |
| Density                                                   | 0.900         | g/cm <sup>3</sup> | ISO 1183-1    |
| <b>Mechanical</b>                                         |               |                   |               |
| Flexural Modulus                                          | 1400          | N/mm <sup>2</sup> | ISO 178       |
| Tensile Stress at Break, (23 °C, 50 mm/min)               | 23            | N/mm <sup>2</sup> | ISO 527-1, -2 |
| Tensile Stress at Yield, (23 °C, 50 mm/min)               | 34            | N/mm <sup>2</sup> | ISO 527-1, -2 |
| Tensile Strain at Break, (23 °C, 50 mm/min)               | 600           | %                 | ISO 527-1, -2 |
| Tensile Strain at Yield, (23 °C, 50 mm/min)               | 11            | %                 | ISO 527-1, -2 |
| <b>Thermal</b>                                            |               |                   |               |
| Vicat Softening Temperature, (A50)                        | 153           | °C                | ISO 306       |
| Deflection Temperature Under Load, (0.45 MPa, Unannealed) | 90            | °C                | ISO 75B-1, -2 |